

MIRACLE GLOSS™
Professional Mold Release Since 1942

MIRACLE GLOSS™ M8811

Universal Mold Release Paste Wax

Overview:

M8811 is an extremely durable, high gloss mold release wax that works equally well on tooling, new molds and cured production molds. Exceptionally easy to apply and wipe off.

Advantages:

- Ease of application and buffing.
- Creates a durable wax surface.
- Remains intact for multiple pulls.

Direction for Use:

1. Mold surfaces should be cleaned to remove any previous waxes, sealers, compounds or other surface contaminants. A mild polish may be required to remove any previous semi-permanent sealers or release agents. Afterwards use **MG380 Mold Cleaner**.
2. For best results, use an applicator sponge to apply and a micro fiber towel to wipe off.
3. For new molds or plugs apply three (3) to six (6) coats of **M8811** allowing each coat to haze up before wiping off with a micro fiber towel. The sooner the wax is removed after hazing the easier it is to remove.
4. Allow 15-30 minutes between applications/coats.
5. If **M8811** is being used on a new mold or plug, it is recommended that PVA be used over **M8811** for the first one (1) or two (2) molding cycles.
6. After the first two (2) molding cycles, apply one (1) more coat of **M8811**. Under optimal conditions it is now possible to achieve multiple releases before a new application of **M8811** is required.

Precautions:

Keep away from heat, sparks, open flames, and hot surfaces. No Smoking. Ground or bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Avoid breathing vapors. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Store in a well-ventilated place. Keep container tightly closed. Store locked up. Dispose of contents or container in accordance with applicable local regulations. **KEEP OUT OF REACH OF CHILDREN.**

First Aid:

If Inhaled: Remove person to fresh air and keep comfortable for breathing. If on skin: Wash with plenty of soap and water. If on skin: irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. Call a Poison Center or physician if you feel unwell. Emergency Ph: +1 (703) 741-5970 (CHEMTREC) • (800) 424-9300 in the US.

Storage and Handling:

This product contains flammable solvents. Reseal the lid after each use. Store in a cool, dry place. Use in a well-ventilated area. Consult SDS prior to use. Shelf life is 36 months from date of manufacture.

Packaging:

M8811 is available in 311 gram cans, 12 cans per case:
Part #M8811CSXXX1

Technical Assistance

Call: 800-227-5538 or 1 (717) 786-7355
Email: CustomerService@StonerSolutions.com
Visit: StonerMolding.com

NO RISK GUARANTEE. Stoner Molding guarantees 100% satisfaction or your money back. If you're ever dissatisfied with any Stoner Molding product, simply return the unused portion for a full refund.



Stoner Molding Solutions®
You Mold It. We Release It.™