



PRODUCT USE BULLETIN

Overview:

M0811V3 Maximum Mold Release Wax is formulated for easy on and easy off.

M0811V3 remains moist looking and does not haze over. Wipe it off 1-10 minutes after application or apply it to the entire mold before removal.



Advantages:

- Easiest to apply and remove paste wax on the market.
- Creates a durable wax surface.
- Good for multiple pulls.
- Does not become harder to remove over time.
- Ships as Non-Dangerous Goods.

Direction for Use:

1. Mold surfaces should be cleaned to remove any previous waxes, sealers, compounds, or other surface contaminants.
2. For best results, use an applicator sponge to apply and a microfiber towel to wipe off.

3. For new molds or plugs, optimum results can be obtained by applying 2 coats of MG480 Mold Sealer before applying 5-6 coats of M0811V3.
Important Note: M0811V3 does not appear to haze and remains a little wet. Wait 1-10 minutes after applying. Remove with a clean microfiber towel. It is also ok to apply M0811V3 to the entire mold and then remove the wax film, even if several hours later.
4. Allow 15-30 minutes between applications/coats.
5. If M0811V3 is being used on a new mold or plug, it is recommended that PVA be used over M0811V3 for the first one (1) or two (2) molding cycles.
6. After the first two (2) molding cycles, apply one (1) more coat of M0811V3. It is possible to achieve multiple releases before a new application of M0811V3 is required.

Precautions:

Keep away from heat, sparks, open flames, and hot surfaces. No Smoking. Ground or bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Avoid breathing vapors. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Store in a well-ventilated place. Keep container tightly closed. Store locked up. Dispose of contents of container in accordance with applicable local regulations. KEEP OUT OF REACH OF CHILDREN.

First Aid:

- If inhaled: Remove person to fresh air and keep comfortable for breathing.
- If on skin: Wash with plenty of soap and water
- If on skin: Irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. Call a poison center or physician if you feel unwell. Emergency Phone: +1(703) 741-5970 (CHEMTREC) • (800) 424-9300 in the US.

Storage and Handling:

- Reseal the lid after each use.
- Store in a cool, dry place. Use in a well-ventilated area.
- Consult SDS prior to use.
- Shelf life is 36 months from date of manufacture.
- Made in USA

Packaging:

M0811V3 is available in 311 gram cans, 12 cans per case:



M0811V3

Part # M0811V3CSXX1

Stoner Molding
Solutions®
You Mold It. We Release It.®

Technical Assistance:

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